

# POWERWIN AUTOMOTIVE

## Re-programming 5 pin Toyota Motor

GENUINE NEW MOTORS FOLLOW STEPS 4 – 8 ONLY

SECOND HAND MOTOR FOLLOW STEPS 1- 8

1. Remove the motor from the regulator
2. Plug the motor back to the wiring loom in the car
3. Power the motor in the UP direction for approx 6 to 10 turns of the drive, while you are doing this you will hear ONE Tick from the motor, this is the sound of the motor losing its memory
4. Bolt the motor back onto the window regulator so that the window regulator is in the DOWN position, in such a way that you are able to re-bolt the glass on, at this stage of fitting the motor **CAN NOT** be powered in any direction, as it will confuse the memory.
5. Now bolt the glass to the window regulator, power the motor in the **UP direction ONLY**. Must be powered all the way to the TOP in the one cycle and HOLD for 1 to 2 seconds
6. Step 5 has just set the motor memory
7. You can NOW power the motor in the AUTO DOWN cycle
8. Check that you have set the memory correctly, power the motor in the UP direction in AUTO cycle. The glass should go to the top and stop.

If you have any problems, please feel free to phone us on (07) 3267 8998 for advice and further assistance.