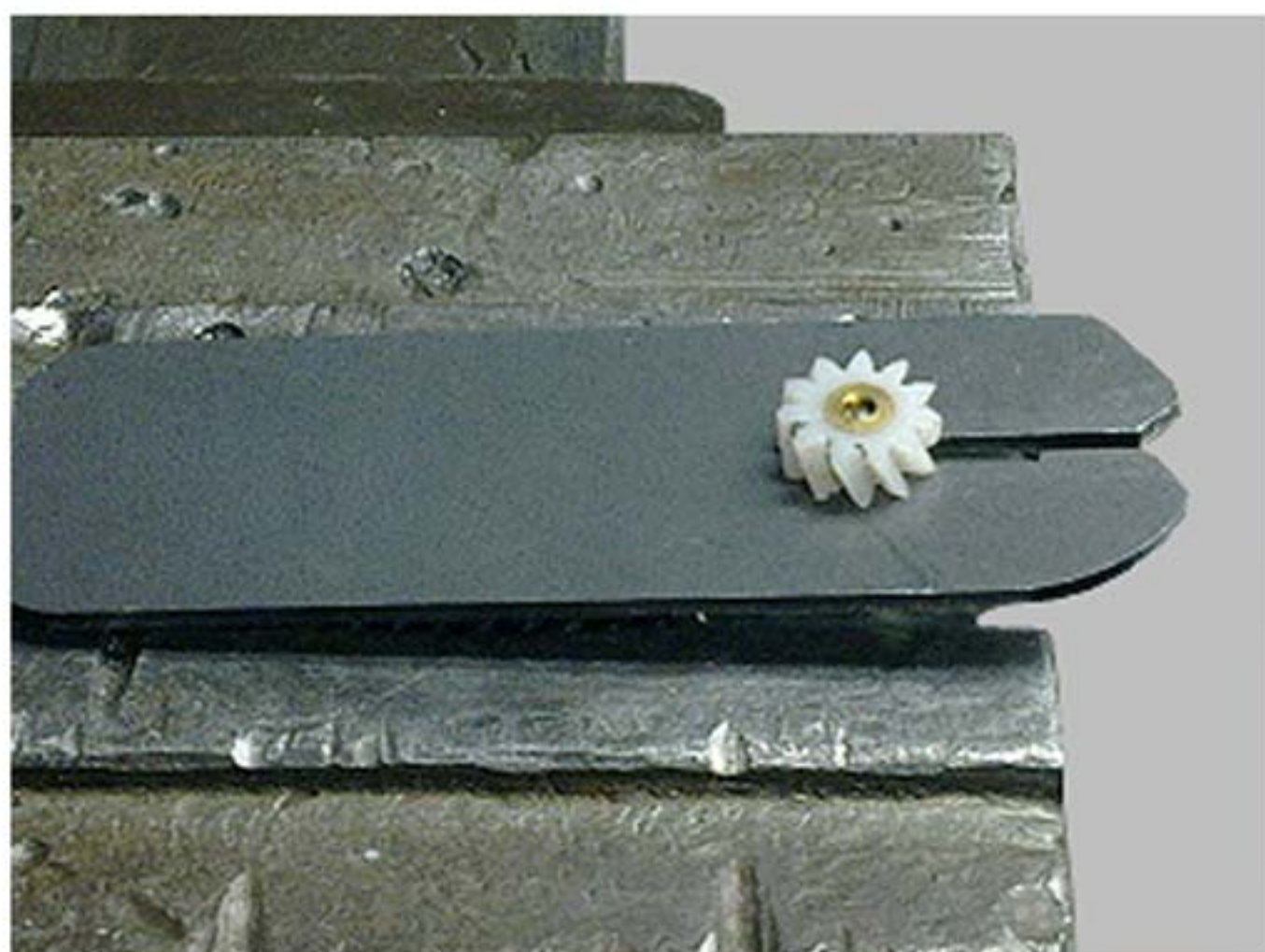


MOTOR GEAR REMOVAL & FITTING

TOOLS REQUIRED:

- Vice
- 2 Flat-blade large screw drivers
- 4mm pin punch
- Small hammer
- Gear removal tool

1. Place the old motor in the vice. Align the top of the motor with the top of the vice jaws. Tighten the jaws until you hear the motor 'crack'
2. Slot on the Gear Removal Tool, as per the first photo, fitting all the way on.
3. Place the two flat-blade screwdrivers under the Gear Removal Tool then gently lever screwdrivers in the down position, therefore pulling the gear off the old motor shaft.



NOTE: Gear is soft and vulnerable to damage, so utmost care is required so as to not bruise the teeth.

4. Keep the gear as it's required soon! Remove and discard old motor from the vice.
5. Place the new motor vertically on a solid flat surface

NOTE: DO NOT clamp the new motor in any way.

6. Locate the gear on the end of the motor shaft
7. Using the 4mm punch and small hammer, gently tap the gear onto shaft until flush.



IMPORTANT:

Keep motor, gear, punch and hammer vertical whilst tapping gear on to avoid motor or gear damage.

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